

# **COMMERCIAL** PRODUCT CATALOGUE

## WATER COOLED SCREW CHILLER





## WATER COOLED SCREW CHILLER

## FEATURES -

#### STABLE AND RELIABLE

## Self-Diagnosis

Self-diagnosis is always performed prior to start-up to enable safe operation. Only after all the requirements are met, the chiller will start. If any malfunction occurs, it will be displayed on the screen.



## Multiple protection

Multiple protection features guarantee the safety and stability of the unit.

tems	Function			
High/low pressure protection	Guarantees the Comp. runs in the right range thus ensuring its lifespan			
Power open phase protection	Protects Comp. from damage in case of open phase or anti-phase			
Anti-freeze protection under cooling mode	Protects the evaporators' copper pipes from damage caused by water freeze			
Frequent startup protection	Protects Comp. motor winding from burnout caused by frequent startup			
Overcurrent protection of Comp.	Protects Comp. from burnout caused by heavy current			
Overheat protection of compressor	Protects Comp. from damage caused by a lack of refrigerant or lubricant			
Water flow protection	Protects Comp. from burnout caused by heat-exchanger failure			
Reversal protection control(APRS)	Guarantees the comp. motor runs in the right direction			

## Advanced twin-rotor screw compressor

## Adjustable capacity valve

Four stage adjustable capacity or stepless adjustment.

## Built-in oil separator

High precision filter, oils eparation efficency up to 99.5%.

## Direct motor drive

High mechanical efficiency,low compressor speed, low noise levels.

## Refrigerant discharge

Exhaust cavity with check valve, it helps avoid extended stoppages caused by compressor reversal.

## Twin screw rotor

Patented type line design, high volumetric efficiency, smooth operation.

#### Hermetic motor

Refrigerant cooled motor, no expelled heat

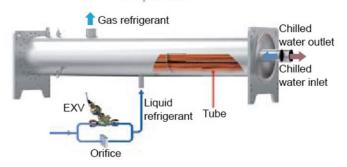
## Semi- hermetic structure

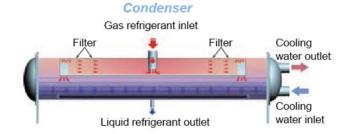
Semi-hermetic compressor, moveable bolts, easy maintenance.



## HIGH EFFICIENCY HEAT EXCHANGE TECHNOLOGY

## **Evaporator**





High efficiency shell and tube heat exchanger, 2 pass, straight water pipe, easy to clean. Both two side cover can be exchanged to meet customer's requirement for condenser.

## ADVANCED OIL SYSTEM

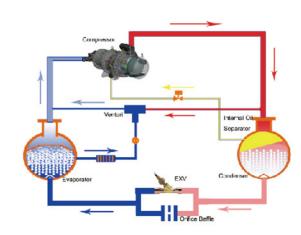
Adoption of the special oil separation and return system, built-in oil separator, ensure the systems' stability. The lubrication system can heat oil to match the chillers exact requirements, guaranteeing the system is always protected against unnecessary wear.

## INTELLIGENT CONTROL

By monitoring all parameters, the intelligent control logic decides the best load adjustment method, it optimizes the EXV and the capacity slider to guarantee safe operation under various load conditions. Conventional BMS systems only focus on the interlock control, operation status and parameter monitoring, which achieves automation and energy management, but fails to realize the benefits of equipment synchronization. Fujiair centralized energy management system attaches importance to building load prediction and control, and coordinates the operation of air-conditioner, fan and water pumps to realize optimum energy management.

#### System control functions:

- · Pragmatic control modes
- · Equalized operation time
- Optimum operation schedule
- · System data report
- · Strategies to address problems
- Remote communication function





Fujiair water cooled screw chiller adopts a Microprocessor controller which enables the user to monitor and control the chiller with precise accuracy. The Microprocessor control system guarantees high precision and stability. The module-designed control system is easy for installation and maintenance. The chiller comes with a reserved RS485 port which can be interfaced with BAS (Building Automation system). Remote monitoring and control of the chiller is possible.

## SPECIFICATIONS -

FSRWW		340	440	540	720	805	890	
Cooling capacity	kW	340	440	540	720	805	890	
Power input	kW	60.0	77.0	94.0	123.1	140.0	155.0	
COP	kW/kW	5.66	5.71	5.74	5.85	5.75	5.74	
Semi-hermetic screw compressor								
Circuit A	Quantity	1	1	1	1	1	1	
Circuit B	Quantity	-	-	-	-	-	-	
Oil recharge								
Circuit A	L	18	20	23	28	40	40	
Circuit B	L	121	=	2.5	8 <u>2</u> 8	-	2	
Refrigerant	Туре			R′	134a			
Circuit A	kg	130	145	160	200	230	250	
Circuit B	kg	-	-	- 1	-	1.41	-	
Control Type	Type			EXV-	+Orifice			
Evaporator	Туре			Shell and 1	Tube Flooded			
Water content	L	150	170	190	210	240	270	
Water flow	m³/h	58	76	93	124	138	153	
Pressure drop	kPa	30	32	31	34	33	31	
Max.pressure	kPa	1000	1000	1000	1000	1000	1000	
Connection Type	Туре	Victaulic coupling						
Water inlet / outlet pipe dim	mm	DN150	DN150	DN150	DN200	DN200	DN200	
Condenser	Туре	Shell and Tube						
Water content	L	150	170	190	210	240	270	
Water flow	m³/h	73	95	116	155	173	191	
Pressure drop	kPa	38	40	36	35	40	40	
Max.pressure	kPa	1000	1000	1000	1000	1000	1000	
Connection Type	Туре			Victauli	c coupling			
Water inlet / outlet pipe dim.	mm	DN150	DN150	DN150	DN200	DN200	DN200	
Unit length	mm	3500	3500	3500	3525	3525	3525	
Unit wudth	mm	1200	1200	1200	1400	1400	1400	
Unit height	mm	1730	1800	1900	2000	2020	2020	
Packing length	mm	3950	3950	3950	3950	3950	3950	
Packing width	mm	1340	1340	1340	1560	1560	1560	
Packing height	mm	1950	2020	2120	2220	2240	2240	
Net weight	kg	2380	2460	2830	3400	3900	4000	
Shipping weight	kg	2500	2580	2950	3550	4050	4150	
Running weight	kg	2700	2820	3220	3870	4420	4550	

## Notes:

Nominal cooling capacities are based on following conditions: Chilled water inlet/outlet temperature  $12/7^{\circ}C(53.6^{\circ}F/44.6^{\circ}F)$ ; Cooling water inlet/outlet temperature  $30/35^{\circ}C(86^{\circ}F/96^{\circ}F)$ .

The design fouling factor for both evaporator and condenser is 0.086m<sup>2</sup> • °C/kW (0.0005ft<sup>2</sup> F.hr/Btu).



FSRWW		1080	1300	1410	1620	1780			
Cooling capacity	kW	1080	1300	1410	1620	1780			
Power input	kW	186.0	231.7	242.7	278.0	306.0			
COP	kW/kW	5.80	5.61	5.81	5.82	5.81			
Semi-hermetic screw compressor									
Circuit A	Quantity	1	1	1	1	1			
Circuit B	Quantity	-	1	1	1	1			
Oil recharge									
Circuit A	L	46	28	28	40	40			
Circuit B	L	-	28	28	40	40			
Refrigerant	Туре			R134a					
Circuit A	kg	360	190	190	210	220			
Circuit B	kg	-	190	190	210	220			
Control Type	Туре			EXV+Orifice					
Evaporator	Туре	Shell and Tube Flooded							
Water content	L	350	460	460	520	580			
Water flow	m³/h	186	224	243	279	306			
Pressure drop	kPa	30	65	63	66	61			
Max.pressure	kPa	1000	1000	1000	1000	1000			
Connection Type	Туре	Victaulic coupling							
Water inlet / outlet pipe dim	mm	DN200							
Condenser	Туре	Shell and Tube							
Water content	L	350	460	460	520	560			
Water flow	m³/h	232	280	303	348	383			
Pressure drop	kPa	37	78	75	78	72			
Max.pressure	kPa	1000	1000	1000	1000	1000			
Connection Type	Туре			Victaulic coupling					
Water inlet / outlet pipe dim.	mm			DN200					
Unit length	mm	3590	4650	4650	4850	4850			
Unit wudth	mm	1500	1500	1500	1600	1600			
Unit height	mm	2150	2035	2035	2250	2250			
Packing length	mm	3950	5050	5050	5050	5050			
Packing width	mm	1660	2080	2080	2180	2180			
Packing height	mm	2370	2255	2255	2470	2470			
Net weight	kg	4520	6690	6940	8090	8190			
Shipping weight	kg	4700	6900	7150	8350	8450			
Running weight	kg	6040	7490	7820	9200	9350			

## Notes:

Nominal cooling capacities are based on following conditions: Chilled water inlet/outlet temperature  $12/7^{\circ}C(53.6^{\circ}F/44.6^{\circ}F)$ ; Cooling water inlet/outlet temperature  $30/35^{\circ}C(86^{\circ}F/96^{\circ}F)$ .

The design fouling factor for both evaporator and condenser is 0.086m<sup>2</sup> °C/kW (0.0005ft<sup>2</sup> F.hr/Btu).

Due to FUJIAIR's ongoing commitment to quality, the specifications and dimensions are subject to change without notice and without incurring liability.











